

ST-2H Digital Indicator

FEATURES

- Benchtop indicator able to measure up to 3 parameters, pressure, temperature, voltage or current
- Interchangeable pressure modules with pressure ranges from 0.25 in. H₂O up to 10,000 psi
- Measurement accuracy +/- 0.1%, 0.05% or 0.025% of span
- RS232 serial communication
- Traceable calibration certificate included with base and modules



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Available Pressure HQS-1 Module Type:

Measurement $\pm 0.06\%$ (0.07%) or 0.1% of span

Accuracies: HQS-2 Module Type:

±0.025%, 0.05% or 0.1% of span

Display: Standard: Alphanumeric LCD, 0.37-inch height,

2 lines, 16 characters/line Optional: Backlit LCD

Display Resolution: $\pm 0.002\%$ of span, 60,000 counts (max)
Display Update Rate: 130 ms (nominal) with one sensor installed
Engineering Units: psi, in. H₂O, in. Hg, ftSW, bar, mbar, kPa, MPa,

mm Hg, cm H_2O , mm H_2O and kg/cm² and any single user-programmable engineering unit

Damping: Programmable averaging from zero through

16 consecutive readings

Standard Operating

32 °F to 120 °F (0 °C to 49 °C)

Range:

Compensated Range: 20 °F to 120 °F (-7 °C to 49 °C)

Reference Temperature 70 °F ±3 °F

Standard Temperature 0.004% of span per degree Fahrenheit over the

Effect: compensated range

Optional Extended HQS-2 Quick-Select™ modules are available Temperature calibrated to maintain rated accuracy over the Compensation: 20 °F to 120 °F (-7 °C to 49 °C) compensated

temperature range.

Storage Temperature: -4 °F to 158 °F (-20 °C to 70 °C)

Electrical Sourcing: 24 Vdc at 25 mA
Electrical Measurement
Specification:: 0/10 Vdc ±0.025

Input (volts) Accuracy; 0/10 Vdc ±0.025% of span 0/30 Vdc ±0.10% of span

Input (mA) Accuracy 0/20 mA ±0.03% of span

Temperature Effects $\pm 0.001\%$ of span per °F over the compensated Electrical Measurement: range (Reference temp. 70 °F \pm 3 °F) Weight: ST-2H Base 3.0 lb (1.4 kg)

unit:

Housing: Molded, high-impact ABS case

Electrical Connections: Standard banana jacks

KEY BENEFITS

- Measurement flexibility of interchangeable Quick-Select™ calibrator modules
- Built in functions including leak detect, flow measurement and datalogging

SPECIFICATIONS CONTINUED

Optional Battery Power Supply: 5 "AA" nicads with built-in charger or 5 "AA" alkaline (nonrechargeable)

Portable (Battery) 20 hours with optional backlight off, 2 hours with backlight on External Power Supply: AC adaptor 9 Vdc, 500 mA

Warm-up: 5 minutes for rated accuracy (maximum), 30 minutes for complete stability

RS232 Serial Interface With 9-pin D type at 300, 1200, 2400, 9600 baud. Field Calibration: Calibration module and proper pressure and

electrical standards are required

Optional Data Logging Capacity: Standard measurements: 714 records
Date/time stamped measurements: 384 records

Provides prompts for storage of calibration history information, including instrument tags.

As Found/As Left data and corresponding ambient temperature



ST-2H Digital Indicator

STANDARD FUNCTIONS

- Built in Loop power supply to power device under test (optional).
- Percent Error Function can be used when calibrating pressure transducers. Calculations are performed by the ST-2H eliminating potential for human errors. This function enables the user to program the full scale range and electrical output of the transducer under test, and will display the actual pressure and electrical output readings as well as a percentage value comparing the actual output to the theoretical output.
- Leak Detect provides the ability to detect and quantify leaks in terms of pressure decay over time. In the pressure decay over time mode the unit will monitor the desired pressure vessel for the programmed time interval and, at the end of the monitoring time period, display the measured change in pressure.
- Switch Test Function the system can be used to test pressure and temperature switches. On board firmware provides the ability to verify switch trip points, reset point and to test the dead band of a pressure switch.
- Data Logging (Optional) Log up to 714 records on internal memory

ORDERING CODE	Example:	ST2H	1	В	X	D1	Х	XNH
Power Supply								
1 - 110 Vac/60 Hz		ST2H1						
2 - 220 Vac/50 Hz								
3 - 100 Vac/60 Hz								
Display				_				
N - No backlight								
B - With Backlight				В				
Standard Temperature								
X					X			
Datalogging								
DX - No logging								
D1 - With logging						D1		
Approvals								_
X - No approvals							X	_
Options								
X - No options								X
N - NiCad battery pack (rechargeab	ole)							N
A - Alkaline battery pack (non-recha	argeable)							
H - Carry handle								Н
L - Loop power supply								
P - Panel mounting bracket								



HQS-1 and **HQS-2** Pressure Modules

FEATURES

- Low pressure modules ranges from 0.25 in. H₂O (IWC) to 200 in. H₂O (IWC), accuracy ±0.1% to ±0.06% of span, variable capacitance sensor, for use with clean dry gas media
- Medium/high pressure modules 5 to 10,000 psi, accuracy ±0.1% to ±0.025% of span, 316 Stainless steel isolated sensor, for use with media compatible with 316 Stainless steel
- Gauge, absolute, differential and compound ranges available
- Temperature compensated 20 °F to 120 °F

PRODUCT SPECIFICATIONS:						
HQS-1 Low Pressure I	Modules:					
Pressure Types:	Differential and compound					
Available Ranges:	0.25 to 200 in. H ₂ 0 see range table					
Available Accuracies:	$\pm 0.06\%$ of span (0/1-0/200 in. $\rm H_20)$ $\pm 0.07\%$ of span (0/0.25-0/0.5 in. $\rm H_20)$ $\pm 0.1\%$ of span					
Compensated Temperature Range:	20 °F to 120 °F (-7 °C to 49 °C)					
Temperature Effect:	$\pm 0.004\%$ of span per °F over compensated range from reference temperature range of 70 °F (±3 degrees)					
Repeatability:	$\pm 0.01\%$ of span (range 0/1 in. H_20 or higher) $\pm 0.02\%$ of span (range below 1.0 in. $H_20)$					
Sensitivity:	±0.002% of span (typical)					
Under / Overpressure Capability:	-15 to 50 psi					
Maximum Static (line) Pressure:	100 psi					
Process Connection:	1/8 NPT Female (STD.)					
Media Compatibility:	Clean, dry, non-conductive, non-corrosive gas					

PRODUCT SPECIFICATIONS:					
HQS2-2 Medium High	Pressure Modules:				
Pressure Types:	Gauge, absolute, compound and vacuum				
Available Ranges:	5 to 10,000 psi see range table				
Available Accuracies:	$\pm 0.025\%, \pm 0.05\%$ or $\pm 0.1\%$ of span (10,000 psi only offered in psig and $\pm 0.1\%$ accuracy)				
Compensated Temperature Range:	20 °F to 120 °F (-7 °C to 49 °C)				
Temperature Effect:	Standard: ±0.004% of span per °F over compensated range from reference temperature range of 70 °F (±3 degrees) Optional: Enhanced Accuracy Option — No additional error due to ambient temperature from 20 °F to 120 °F				
Sensitivity:	$\pm 0.002\%$ of span (typical), ± 0.001 of span (max)				
Repeatability:	±0.01% of span				
Overpressure Compatibility:	200% for ranges to ≤ 1,000 psi 150% for ranges > 1,000 psi				
Process Connection:	1/8 NPT Female (STD.) Optional pressure connections, 1/8 NPT Female NPT with flush out port, welded VCR® compatible fitting with standard finish (5,000 psi max)				
Media Compatibility:	Any medium compatible with 316 Stainless steel isolation; 10,000 psi range only available with 17-4 PH® / 316 Stainless steel				
Optional:	Clean to ASME B40-100 Level IV (not marked for oxygen service)				

PRODUCT SPECIFICATIONS:



HQS-1 Low Pressure Quick-Select[™] Pressure Modules

ORDERING CODE	Example:	HQS	1	С	Α	С	INWC	5.0	Α
Model									
HQS - Low pressure Quick-Select™ calibrator module		HQS		-					
Sensor Type				-					
1- Capacitive sensor			1						
Accuracy									
B - ±0.1% Accuracy									
C - ±0.06% Accuracy (for ranges 1.0 in. H ₂ O and higher)				С					
C - ±0.07% Accuracy (for ranges 0.5 in. H ₂ O and lower)									
Media Compatibility									
A - Non-isolated sensor, clean dry gas only					Α	-			
Pressure Type									
C - Compound						С	_		
D - Differential									
Pressure Units							_		
INWC - in. H ₂ O							INWC		
							IINVVC		
Pressure Range Differential								NOTE 1	
0.25 - IWC (in. H ₂ O)								NOTE 1	
0.5 - IWC (in. H ₂ O)								NOTE 1	
1.0 - IWC (in. H ₂ O)									
2.0 - IWC (in. H ₂ O)									
3.0 - IWC (in. H ₂ O)									
5.0 - IWC (in. H ₂ O)								5.0	
10 - IWC (in. H ₂ O)									
15 - IWC (in. H ₂ O)									
25 - IWC (in. H ₂ O)									
50 - IWC (in. H ₂ O)									
100 - IWC (in. H ₂ O)									
150 - IWC (in. H ₂ O)									
200 - IWC (in. H ₂ O)									
Pressure Range Compound									
0.125 - IWC (in. H ₂ O)								NOTE 1	
0.25 - IWC (in. H ₂ O)								NOTE 1	
0.5 - IWC (in. H ₂ O)								NOTE 1	
1.0 - IWC (in. H ₂ O)									
1.5 - IWC (in. H ₂ O)									
2.5 - IWC (in. H ₂ O)									
5.0 - IWC (in. H ₂ O)									
7.5 - IWC (in. H ₂ O)									
12.5 - IWC (in. H ₂ O)									
25 - IWC (in. H ₂ O)									
50 - IWC (in. H ₂ O)									
75 - IWC (in. H ₂ O)									
100 - IWC (in. H ₂ O)									
Inlet Fitting									
A - ½ NPT Female									A
Note (1) Accuracy is _/- 0.07% of span									
Consult factory for additional pressure units and ranges	3								



HQS-2 Quick-Select[™] **Medium High Pressure Modules**

ORDERING CODE	Example:	HQS	2	С	ı	С	PSI	30
Model				_				
HQS - Medium high pressure module		HQS		_				
Sensor Type								
2- Piezoresistive sensor			2					
Accuracy								
B - ±0.1% Accuracy (STD.)								
C - ±0.05 % Accuracy (STD.)				С				
D - ±0.025 % Accuracy (STD.)								
F - ±0.1% Enhanced temperature compensation 20	°F to 120 °F							
G - ±0.05% Enhanced temperature compensation 2	0 °F to 120 °F							
H - ±0.025% Enhanced temperature compensation	20 °F to 120 °F							
Media Compatibility								
- Isolated 316 Stainless steel wetted parts						-		
W - Cleaned to ASME B40.100 level IV NOT marked	for O ₂ service					-		
Pressure Type						-		
G - Gauge								
A - Absolute								
V - Vacuum								
C - Compound						С		
Pressure Units								
							DOL	
PSI - psi							PSI	-
Pressure Range - Gauge and absolute (all ranges	include 316 stainless steel isol	lation)						NOTE 4
5 psi								NOTE 1
10 psi								
15 psi								
15 psi 20 psi								
15 psi 20 psi 25 psi								
15 psi 20 psi								30
15 psi 20 psi 25 psi								30
15 psi 20 psi 25 psi 30 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 100 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 100 psi 150 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 100 psi 150 psi 250 psi 250 psi 250 psi								30
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 60 psi 100 psi 150 psi 200 psi 250 psi 300 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 150 psi 250 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 150 psi 250 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 150 psi 250 psi								30
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 60 psi 1100 psi 1150 psi 200 psi 250 psi 250 psi 300 psi 500 psi 600 psi 11000 psi 11000 psi 11000 psi								30
15 psi 20 psi 25 psi 30 psi 50 psi 60 psi 1150 psi 250 psi 2600 psi 270 psi 2800 psi 2900 psi								30
15 psi 20 psi 22 psi 25 psi 30 psi 50 psi 60 psi 1100 psi 1150 psi 220 psi 230 psi 250 psi 360 psi 650 psi 650 psi 650 psi 650 psi 650 psi 6500 psi								30
15 psi 20 psi 22 psi 25 psi 30 psi 50 psi 60 psi 100 psi 1150 psi 220 psi 230 psi 240 psi 250 psi 2500 psi 2500 psi 2500 psi 2500 psi 2500 psi 2500 psi								30
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 100 psi 1150 psi 2200 psi 2250 psi 300 psi 500 psi 500 psi 1500 psi 15000 psi								30
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 100 psi 1150 psi 2200 psi 2200 psi 2300 psi 250 psi 300 psi 500 psi 500 psi 1200 psi 1200 psi 1200 psi 1250 psi 1250 psi 1250 psi 12500 psi								
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 1100 psi 1150 psi 200 psi 2200 psi 250 psi 300 psi 500 psi 500 psi 11500 psi								
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 1100 psi 1150 psi 200 psi 250 psi 200 psi 250 psi 300 psi 500 psi 500 psi 11500 psi 115000 psi								
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 100 psi 150 psi 200 psi 250 psi 200 psi 250 psi 300 psi 500 psi 600 psi 1500 psi 1500 psi 1500 psi 1500 psi 2500 psi 25000 psi								30 NOTE 1
15 psi 20 psi 20 psi 25 psi 30 psi 50 psi 50 psi 1100 psi 1150 psi 200 psi 250 psi 200 psi 250 psi 300 psi 500 psi 500 psi 11500 psi 115000 psi								



HQS-2 Quick-Select™ Medium High Pressure Modules

ORDERING CODE (continued)	Example:	HQS	2	С	- 1	С	PSI	30	Α
Pressure Range - Compound									
10 - ±10 psi									
V15 - ±15 psi									
V30 - ±15/30 psi									
V60 - ±15/60 psi									
Inlet Fitting									
A - 1/8 NPT internal									Α
B - 1/8 NPT internal with flush port									
C - G-British standard thread									
D - G-British standard thread with flush port									

Consult factory for additional pressure units and ranges, (Note 1) Gauge pressure only and 0.1% accuracy only

HQS-RTD Modules

FEATURES

Input Receptacle:TA4F type RTD connector

- Measures temperature with most RTD probes
- Supports 2, 3 and 4 wire RTDs
- Displays measurement for Farenheit, Celsius, Kelvin Rankine and ohms
- Easy configurability to meet application

PRODUCT SPECIFICATIONS

Following specification is based on use of 4 wire RTD probe; accuracy does not include contribution from RT $\,$

include contribution from th						
RTD TEMPERATURE MODULE Part Number HQS-RT1						
Meaurement Range and Accuracy	Resolution*					
-200 to 550 °C: ±0.15 °C	0.01 °C or °F					
-80 to 260 °C: ±0.1 °C	0.1 °C or °F					
-70 to 150 °C: ±0.6 °C	0.1 °C or °F					
$\pm 0.01\%$ reading ± 0.02 ohms	0.004 ohms					
DULE Part Number HM2-RT	2					
-200 to 550 °C: ±0.15 °C	0.01 °C or °F					
±0.01% reading ±0.02 ohm	0.004 ohms					
* Select from 1, 0.1, 0.01 and 0.001 degrees or ohms. Resolution for a given probe is dependent on the output of the probe. Maximum resolution is 1 part in 100,000 of full scale ohms Select from 1, 0.1, 0.01 and 0.001 degrees or output for the probe.						
Temperature Error:						
Better than $\pm 0.0005\%$ of reading per degree Fahrenheit from a reference temperature of 70 °F ± 3 °F						
	DDULE Part Number HQS-RT Meaurement Range and Accuracy -200 to 550 °C: ±0.15 °C -80 to 260 °C: ±0.1 °C -70 to 150 °C: ±0.6 °C ±0.01% reading ±0.02 ohms DDULE Part Number HM2-RT -200 to 550 °C: ±0.15 °C ±0.01% reading ±0.02 ohm 001 degrees or ohms. Resolution for a num resolution is 1 part in 100,000 of fir output for the probe.					

HOW TO ORDER RTD PROBES

Probes are all 4 wire RTDs with 304 Stainless steel sheath and a TA4F electrical connector for compatibility with HM2-RT1 interface modules. They are provided in DIN Class A accuracy.

Part No.	Description
840X010-01	Pt100 (385), 0.125 diameter, 12 inch length, handle and 5 foot coiled cable
840X010-02	Pt100 (385), 0.25 diameter, 12 inch length, handle and 5 foot coiled cable
840X010-05	Pt100 (385), 0.125 diameter, 6 inch length, handle and 5 foot coiled cable
840X010-06	Pt100 (385), 0.25 diameter, 6 inch length, handle and 5 foot coiled cable
840X010-11	Pt100 (385), 0.125 diameter, 8 inch length, handle and 5 foot coiled cable
840X010-03	Pt100 (385), 0.125 diameter, 12 inch length, 10 foot straight extension lead with plug (no handle)
840X010-04	Pt100 (385), 0.25 diameter, 12 inch length, 10 foot straight extension lead with plug (no handle)
840X010-07	Pt100 (385), 0.125 diameter, 6 inch length, 10 foot straight extension lead with plug (no handle)
840X010-08	Pt100 (385), 0.25 diameter, 6 inch length, 10 foot straight extension lead with plug (no handle)
828X136-01	TA4F mating connector for use with HM2-RT1 module and user supplied RTD probe

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HQS-TC1 Thermocouple Temperature Modules

FEATURES

- Allows ST-2H to measure temperature with a thermocouple
- Pre-programmed to accept 8 most common thermocouple types
- Displays measurement for Farenheit, Celsius, Kelvin Rankine and millivolts
- Reference junctions: automatic internal or manual external

PRODUCT SPECIFICATIONS:

HQS-TC THERMOCOUPLE TEMPERATURE MODULE

Unit of Measure (selectable):

°C, °F, °K, °R and millivolts

Reference Junction (selectable):

Automatic Mode: The HQS-TC1 module incorporates an internal resistor/ thermistor based reference junction, which may be selected for use in the temperature readout mode.

Manual Mode:

An external reference junction may be used in place of the internal junction. External reference junctions may be applied in the temperature or direct millivolt readout modes.

Resolution Reading in Temperature Units (selectable):

1, .1 or .01 degrees. "Auto" mode selection that allows the ST-2H to automatically configure the readout to the highest significant resolution (resolution closest to the tolerance) for the thermocouple type selected.

Resolution Reading in Millivolts:

.001 millivolts

Thermocouple Connection (to interface module):

Requires a "miniature thermocouple connector" (Omega type SMP), specifically matched to the thermocouple type to be used. These connectors may be purchased as an accessory under the following part numbers: (see how to order thermocouple connector table)

SYSTEM ACCURACY (READING IN TEMPERATURE UNITS):

Includes the base unit and HQS-TC1 interface module. (Does not include inaccuracy of the thermocouple device. Consult thermocouple manufacturer or ANSI MC96.1 for thermocouple accuracy specifications. Typical inaccuracies range from ± 1 to ± 2.2 °C.)

Conversion Factors to convert °C specifications to other units of measure:

To convert from C to F; F = (1.8 x C) + 32To convert from C to K: K = C + 273.15 To convert from C to R; R = (1.8 x C) + 427.6

Additional thermocouple information on the following page.

HOW TO ORDER THERMOCOUPLE CONNECTOR					
Part No.	Description				
828X161-01	Type J Connector				
828X161-02	Type K Connector				
828X161-03	Type T Connector				
828X161-04	Type E Connector				
828X161-05	Type R Connector				
828X161-06	Type S Connector				
828X161-07	Type B Connector				
828X161-08	Type N Connector				

Thermocouple probes to be provided by customer



HQS-TC1 Thermocouple Temperature Modules

Thermocouple Type	Measurement Range (°C)	Accuracy @ 25 °C (Not Including Internal Reference Junction)	Accuracy @ 25 °C (Including Internal Reference Junction Expressed as ±°C	Max Additional Error Due to Ambient Temperature Deviation From 25°C Expressed as Additional°C Deviation from 25°C
J	-151 to -210	0.7	1.1	0.02
	1200 to -150	0.3	0.4	0.01
К	-201 to -240	1.5	2.2	0.05
	-101 to -200	1.0	1.5	0.03
	-999 to -100	0.5	0.8	0.02
Т	-250 to -201	1.5	2.2	0.05
	-200 to -101	0.8	1.2	0.03
	-100 to 400	0.5	0.8	0.02
E	-250 to -201	1.2	2.0	0.04
	-200 to -101	0.6	1.1	0.02
	-100 to 400	0.3	0.6	0.01
R & S	-50 to 299	3.4	3.6	0.10
	300 to 1768	1.2	1.3	0.04
В	100 to 199	14.0	14.0	0.44
	200 to 499	5.0	5.0	0.16
	500 to 999	3.0	3.0	0.08
	1000 to 1820	1.2	1.2	0.04
N	-250 to -226	4.3	5.7	0.14
	-225 to -101	2.1	2.8	0.07
	-100 to 1300	1.0	1.4	0.02

AMBIENT TEMPERATURE EFFECT:

To calculate, multiply degrees deviation from 25 °C times the value listed in the far right column of the listed table. Only applied when using the internal reference junction, within the ambient window of 0-50 °C.

TO CALCULATE TOTAL SYSTEM/MEASUREMENT ACCURACY:

Accuracy = System Accuracy @ 25 °C + System Ambient Temperature Effect + Inaccuracy of Thermocouple Device

SYSTEM ACCURACY (BASED ON DIRECT MILLIVOLT READING FROM THERMOCOUPLE):

Includes the base unit and HQS-TC1 interface module. (Does not include inaccuracy due to the thermocouple device. Reference junction not applicable to direct millivolt readings.)

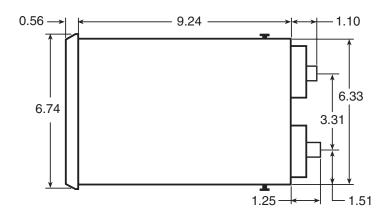
Input Range of Module	Accuracy @ 25 °C	Max. Additional Error Due to Ambient Temperature Deviation From 25 °C. Expressed As Additional Millivolt Error Per Each °C Deviation From 25 °C					
10 to 100 mV	±0.01 to 100 mV	.001					

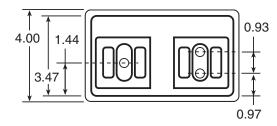


ST-2H Digital Indicator

DIMENSIONS

For reference only, consult Ashcroft for specific dimensional drawings





ADDITIONAL ACCESSORIES		
Item	Part Number	Description
RS 232 Accessories	838X011-01	Cable assembly, connects base unit to computer with a 9 point serial port.
	838X012-01	Adapter, converts connector on cable (838X011-01) to 25 pin type connector on personal computer.
Test Leads	836X115-02	Test leads with miniature banana jacks, alligator clips and miniature to standard banana jack adapter.
Power Supplies	831X016-01	AC adapter to run system off line power (110 Vac, 60 Hz)
	831X016-02	AC adapter to run system off line power (100 Vac, 60 Hz)
	831X016-03	AC adapter to run system off line power (220 Vac, 50 Hz)
	8361176-01	1.5 volt NiCad battery (5 required)
Other quick select modules	840X009-01 HQS-XS	For base unit calibration, provides quick access to pins inside module bay. "System Protection" module to fill unused module bay in single module applications